

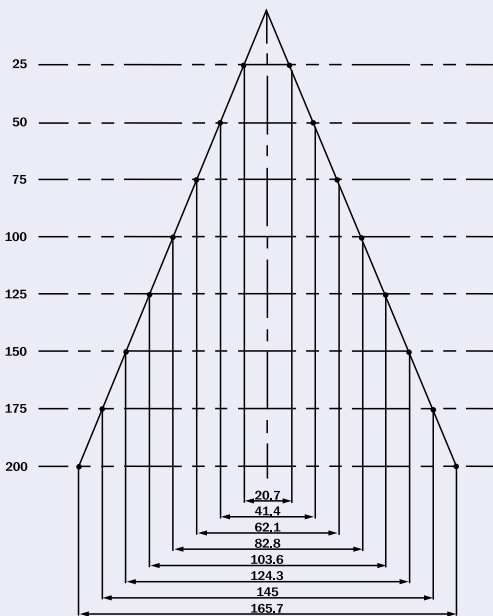


# CALCULATION OF HOT MELT REQUIREMENT

## Calculation of hot melt requirement

| ozzle size<br>핫 멜트 분사규격 | Sscale (1 : 1)<br>실 척 | H/M Injection length weight<br>H/M 무게당 분사 길이 | H/M weight per Injection length<br>분사 길이당 H/M무게 |
|-------------------------|-----------------------|--|---|
| 1/32”(0.79mm)           | - —————               | 4.031.75mm/g                                 | 0.000248g/mm                                    |
| 1/16”(1.58mm)           | • —————               | 1.007.94mm/g                                 | 0.00098g/mm                                     |
| 3/32”(2.38mm)           | ◐ —————               | 559.98mm/g                                   | 0.00178g/mm                                     |
| 1/8”(3.18mm)            | ◑ —————               | 335.98mm/g                                   | 0.00297g/mm                                     |
| 5/32”(3.97mm)           | ◒ —————               | 201.59mm/g                                   | 0.00496g/mm                                     |
| 3/16”(4.76mm)           | ◓ —————               | 114.11mm/g                                   | 0.00876g/mm                                     |
| 1/4”(6.35mm)            | ◔ —————               | 77.27mm/g                                    | 0.01294g/mm                                     |

TWO ORIFFICE 45°



FOUR ORIFFICE 30° 60°

